SIZE KEY
Medium
Large
XL
2XL
3XL
4XL
5XL
6XL
7XL
8XL
9XL
10XL
11XL
12XL
13XL
14XL
15XL
16XL
17XL
18XL
19XL
20XL
FOLD
FOLD LINE
ESTES
BACK/FRONT WAISTBAND
(LONG VARIANT)
CUT 1 ON THE FOLD
(1 PIECE)
SEAM ALLOWANCE
FOLD LINE
ESTES
FRONT BACK
(SHORT VARIANT)
CUT 1 ON THE FOLD
(1 PIECE)
SEAM ALLOWANCE
FOLD LINE
ESTES
FRONT BACK LINING
(SHORT VARIANT)
CUT ALL SIDES EXCEPT
FOR THE FRONT FOLD
(Using 2 Sheet Metal)
DO NOT CUT
DO NOT CUT
DO NOT CUT
DO NOT CUT
SEAM ALLOWANCE
FOLD LINE
ESTES
FRONT WAISTBAND
(LONG VARIANT)
CUT 1 MIRROR IMAGE ON THE FOLD
FOLDING THE UPPER LINE
CUT 1 LINING ON THE FOLD
FOLDING THE LOWER LINE
(2 PIECES)
SEAM ALLOWANCE
FOLD LINE
ESTES
FRONT WAISTBAND
(SHORT VARIANT)
CUT 1 MIRROR IMAGE ON THE FOLD
FOLDING THE UPPER LINE
CUT 1 LINING ON THE FOLD
FOLDING THE LOWER LINE
(2 PIECES)
SEAM ALLOWANCE
FOLD LINE
ESTES
SEAM/WAISTBAND BACK
(LONG VARIANT)
NOTE: SEE CUTTING INSTRUCTIONS IN
CUTTING GUIDE TO CUTTING
CUT 1 ON THE FOLD FOLDING THE UPPER NEW LINE
CUT 1 ON THE FOLD FOLDING THE LOWER NEW LINE
(2 PIECES)
SEAM ALLOWANCE
FOLD LINE
ESTES
SEAM/WAISTBAND BACK
(SHORT VARIANT)
NOTE: SEE CUTTING INSTRUCTIONS IN
CUTTING GUIDE TO CUTTING
CUT 1 ON THE FOLD FOLDING THE UPPER NEW LINE
CUT 1 ON THE FOLD FOLDING THE LOWER NEW LINE
(2 PIECES)
SEAM ALLOWANCE
FOLD LINE
ESTES
BACK CENTER MIDDLE
(LONG VARIANT)
CUT 1
(1 PIECE)
SEAM ALLOWANCE
FOLD LINE
ESTES
BACK CENTER MIDDLE
(SHORT VARIANT)
CUT 1
(1 PIECE)
SEAM ALLOWANCE
FOLD LINE
ESTES
BACK MIDDLE LINING
CUT 1 ON THE FOLD
(1 PIECE)
SEAM ALLOWANCE
FOLD LINE
ESTES
UNDERARM ELASTIC CASING
CUT 1
(1 PIECE)
ESTES
POCKET
CUT 1
(2 PIECES)
SEAM ALLOWANCE
FOLD LINE
POCKET PLACEMENT
ESTES
POCKET
CUT 2 AS A MIRROR IMAGE SET
(2 PIECES)
SEAM ALLOWANCE
FOLD LINE
BACK
FRONT